



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

DALL-####-14
Job Sheet 193837



② PL

Part No: DALL-####-14

Job Qty: 4 pcs

Part Name: Dart Long Line, Blue Jacket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/23/19

Job Tracking No:

Due Date: 5/23/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG DALL-#### Rev C IPP Rev. A 19.04.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	4 pcs	5/23/19	5/23/19	0.00	0.00	Purchasing - 1		DP MAY 17 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	4 pcs	5/23/19	5/23/19	0.00	0.00	Packaging 2 - 1 - B4B		DP MAY 17 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
120	QC 6	4 pcs	5/23/19	5/23/19	0.00	0.00	QC 6 - 9		DAS 58 9-89 MAY 23 2019 68 9-89
							QC 6 - 68		
							QC 6 - 61		
							QC 6 - 40		
150	Packaging 3-1 - Stock - B4B	4 pcs	5/23/19	5/23/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS 58 9-89 MAY 23 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
160	QC 21 - SA	4 pcs	5/23/19	5/23/19	0.00	0.00	QC 21 - SA - 21		DAS 21 9-89 MAY 23 2019
							QC 21 - SA - 70		

Part Op 100 - 1-Issue P/O: 043010 MANUFACTURE DALL-####-14 AS PER DWG Supplier: TULMAR 2-Certificate of Descriptions: conformity is required
110 - Certificate of Conformity is required

x4 plus

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
DALL-####-14P	Dart Long Line, Blue Jacket Assembly	4 Ea (1 ea)	100-Purchasing	5182196

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	DALL-####-14P	4	0	0

Part Specifications

Specifications could not be found.

Plex 4/23/19 10:19 AM dart.Lussier.Patrick

DART
AEROSPACEDART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com**Container No: S182198****Part: DALL-#-#-#-#-14****Job No: 193837****Serial No/Batch: S182198**

Revision: D

Inspector:

Exp Date:

Instructions:

Date: 05/17/19



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO043010



Supplier: TUL001-VC
Tulmar Safety Systems
1123 Cameron St
Hawkesbury
ON
K6A 2B8 Canada
Phone: 613 632 1282
Fax: 613 632 2030

PO No: PO043010
PO Date: 3/28/19
Due Date: 5/23/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Revision

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	193837	DALL-###-#14P			Dart Long Line, Blue Jacket Assembly	Firmed X2	-	5/23/19 MAY 17 2019	2 Ea	0 Ea	2 Ea	\$87.25/Ea	\$174.50
2	193838	DALL-100-F-##-8P			Dart Long Line, 100 ft, 9700 lbs Capacity, Orange Jacket Assembly	Firmed X1	-	5/23/19 MAY 17 2019	1 Ea	0 Ea	1 Ea	\$461.25/Ea	\$461.25
3	193839	DALL-150-F-##-8P			Dart Long Line, 150 ft, 9700 lbs Capacity, Orange Jacket Assembly	Firmed X1	-	5/23/19 MAY 17 2019	1 Ea	0 Ea	1 Ea	\$585.75/Ea	\$585.75
4	195325	DALL-###-#14P			Dart Long Line, Blue Jacket Assembly	Firmed X2	-	5/23/19 MAY 17 2019	2 Ea	0 Ea	2 Ea	\$87.25/Ea	\$174.50
Grand Total:													\$1,396.00



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Canada

Tel (613) 632-5200

PURCHASE ORDER
PO043010



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

A handwritten signature in black ink, likely belonging to Patrick Lussier, located to the right of the Procurement Quality Clauses list.

Plex 5/17/19 9:16 AM dart.Lussier.Patrick

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8
Tel: 613-632-1282
Fax: 613-632-2030
GST R132478223
MID : XOTULSAF1123HAW
email: info@tulmar.com

Packing Slip No Page

66474

1

Ship Date

5/16/2019

Bill To:

Ship To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Order number	Sales order date	Account number	Loc	Account manager
37054	4/4/2019	CDART100	H	Vicky Eve Lovvorn
PO number		Ship via	Shipping Terms	
043010		Pick-Up	FOB ORIGIN	
Item No.	Quantity ordered	UOM	Qty Shipped/Returned	Quantity on back order
Description				

All lines - SF = 47573
MRB (QSI042)

MISC MAV DALL-100-F-#-#-8 Long Line / Orange Sleeve ONLY DEVIATION of 87349-002	1.00	EA	1.00	
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MISC MAV DALL-150-F-#-#-8 Long Line / Orange Sleeve ONLY DEVIATION of 87349-003	1.00	EA	1.00	
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MISC MAV DALL-#-#-#-14 Long Line / Blue Jacket ONLY DEVIATION of 87349-002 Blue Jacket DIMS 1.500" os 2.250"	2.00	EA	2.00	
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MISC MAV DALL-#-#-#-14 Long Line / Blue Jacket ONLY DEVIATION of 87349-003 Blue Jacket DIMS 2.000" is 2.750"	2.00	EA	2.00	
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DAS
68
9-89

RECEIVED
MAY 17 2019
DART AEROSPACE LTD.

Certificate of Conformance

☐ See Certification Enclosed

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 225.

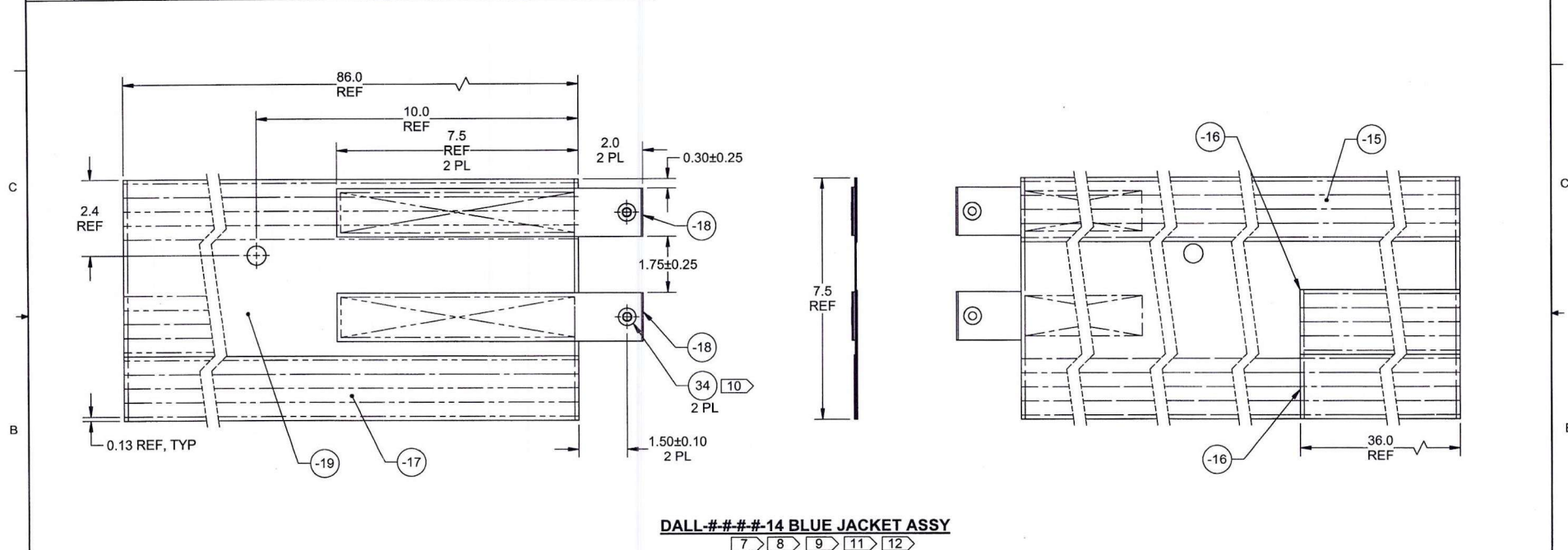
Authorized Inspector

[Signature]

Date:

MAY 15 2019

ITEM #	QTY	PART #	PART TITLE
-15	1	DALL-###-15	FASTENER LOOP
-16	2	DALL-###-16	FASTENER LOOP
-17	1	DALL-###-17	FASTENER HOOK
-18	2	DALL-###-18	WEBBING
-19	1	DALL-###-19	BLUE JACKET
34	2	MS20230B10 OR EQUIV.	GROMMET AND WASHER



NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES / LBS UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) SEW ITEMS TOGETHER AS SHOWN
- 8) STITCHING TO BE IAW ASTM D6193, TYPE 301, 6-10 STITCHES PER INCH, MINIMUM 0.5" BACKSTITCH, 0.5" SEAM ALLOWANCE, 0.5" TURNBACKS WHERE SHOWN, 0.13" ± 0.10" FROM EDGE, ADDITIONAL ROWS OF SEWING ARE ACCEPTABLE TO ASSIST IN ASSEMBLY
- 9) PHANTOM LINES REPRESENT STITCHING
- 10) FORM ITEM 34 IN POSITION
- 11) FASTENER LOOP/HOOK MUST BE ALIGNED WITH END OF ORANGE JACKET BEFORE SEWING
- 12) ITEMS -15/-16/-17 MUST HAVE 3 ADDITIONAL EQUALLY SPACED ROWS OF STITCHING AS SHOWN

DESIGN	MBB	DART AEROSPACE LTD	
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. D
MFG. APPR.	DP	DALL-####	SHEET 16 OF 25
APPROVED	<i>[Signature]</i>	TITLE	SCALE
		DART LONG LINE	NTS 
DATE	2019-05-09	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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